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the fanuc cnc enables you to completely revise the cutting process and alter even non-replaceable post processor tools. the high performing fanuc cnc combines several innovative functions that enable you to cut more parts per unit time with greater precision. the awf function, which is part of the fanuc cnc software, allows you to tap an appropriate wire feed speed for the new wire edm process of your choice, and continuously adjust the feed speed to match the desired performance. this function also serves to automatically update the tool memory when a preset program is loaded. additionally, the awf function is perfect for small signal output devices that require higher-speed signals and wider frequency ranges. with the awf function, the retrace window or the window size can be adjusted automatically to suit the wire cutoff performance required. a wire tension controller switches automatic wire feed from awf to awf-retrace and back to awf, depending on the wire current during cutting. the rto function is great for users who are preparing for the development and processing of small parts with the help of computer calculation. the pre-made rto box size is set to take up a small percentage of the cutting area so you can finish a cutting task quickly. the program generator is operated directly from the scm 5cnc mc program and can generate a series of standard key functions, ranging from tool center point to the setup and data processing that adjust to the tools, in one process. workspace templates (milling standard template) can be set up with clear and intuitive controls and parameters. "sinc" function generates a smooth tolerance value (sinergy and steady) for each axis, automatically compensates for backlash or thread errors, and compensates for any tool pitch deviations based on the process profile. the setup and data processing of each axis are completely automated, making it possible to complete the program with ease.

Post Processor FANUC 18i For 80

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